

ONE COAT  
SOLVENT BASED  
FLUOROPOLYMER: FEP

<b>PHYSICAL PROPERTIES</b>	<b>Units</b>	<b>3200-200</b>
Colour		Clear
Closest RAL reference		
Theoretical coverage	m <sup>2</sup> /kg/25 μ	6.03
Viscosity: Brookfield spindle #3 at 20 rpm	cps	1500-2500
Volume solids	%	16.10
Weight solids	%	24.1 – 27.1
Density	gr/cm <sup>3</sup>	1.050
Flash point	Seta °C	31
Max. in-use Temperature	°C	200

#### APPLICATION

Substrate	Aluminium
Surface preparation	Degreasing (chemical or thermal cleaning)
Stir well before use	And bring the material to room temperature Storage life may be limited to 6 months if only rolling is possible
Filtering	900 μ stainless steel
Recommended DFT	1 – 15 μ
Drying	10 min. at 150-200°C
Curing	7-10 min. at 370°C minimum
Clean up	N-Methyl Pyrrolidinone
Thinner	N-Methyl Pyrrolidinone

- Physical constants are averages and are not to be used as product specifications. They may vary up to 5 % of the values shown.
- \* are specifications representative for the process capability.
- Storage life is 12 months at 18-27°C (room temperature).
- For more information on health & safety refer to technical bulletin or follow normal industrial safety practices for handling and applying Teflon® products "Safe handling practices bulletin", label and MSDS for more information.
- For any medical application or development, please consult DuPont first.
- Food Contact: The compliance with various national regulations existing in this field should be reviewed case by case.